

**Work Order ID 107073****\*107073\***

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September-18-13 11:45:54 AM

Item ID: D3065-041

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Step Leg Assembly

Start Date: 9/18/13 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 9/18/13 Req'd Qty: 1.00

**\*1\***

Customer:

Reference: rework - NCR13-3043

Approvals:

Process Plan: 

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3065

Rev B

100

0.00

**\*100\***

Small Fab

Small Fab

Memo

0.00

Small Fab

PULL FROM STK:

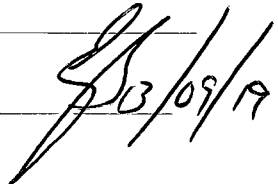
1 X D3065-041 B102398

REMOVE D3065-5 (NCR13-3043)

REMOVE ALL RIVETS, AND RE-INSTALL NEW D3065-5 B 101655

Assemble as per Dwg D3065 and Identify as D3065-041

1x



110

QC5- Inspect part completeness to step on W/O

0.00

**\*110\***

QC

Memo

0.00

Quality Control

RE-INSPECT

DAS

16

9-89

13/09/19

1

d

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**\*107073\***

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Item ID: D3065-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Step Leg Assembly  
Start Date: 9/18/13 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 9/18/13 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference: rework - NCR13-3043

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: <i>WMA.003</i>	0.00				<i>1</i>	<i>0</i>		<i>13-09-19</i>
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

*MLJ 13-09-19*  
*MLJ 13-09-19*

# Picklist Print

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Work Order ID: 107073  
Parent Item: D3065-041  
Parent Item Name: Step Leg Assembly

Start Date: 9/18/13  
Start Qty: 1.00  
Required Date: 9/18/13  
Required Qty: 1.00

Comments: IPP Rev: C02.11.01 Incorporated D3066-1 IPPKJ/RF

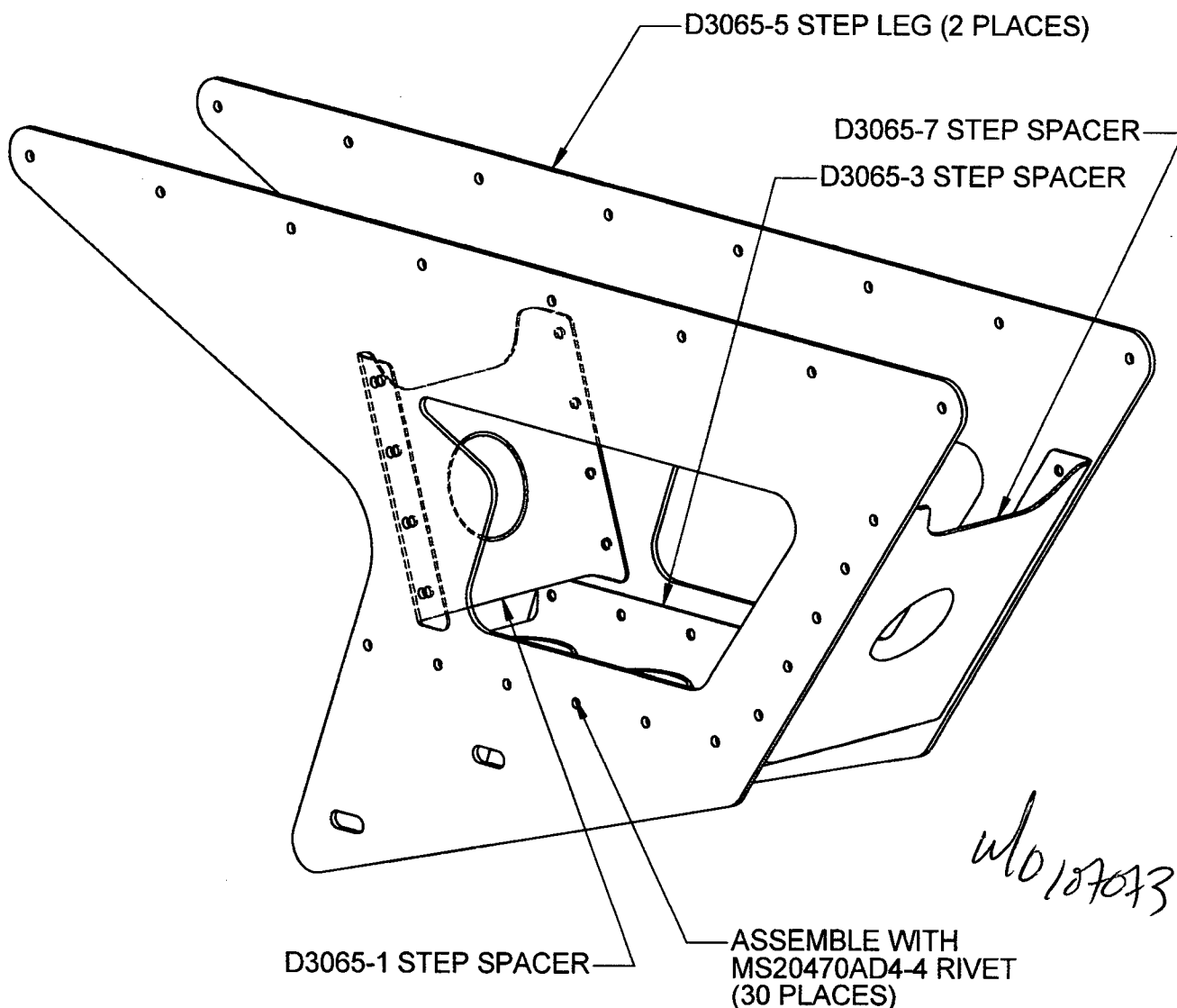
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3065-041 Step Leg Assembly		Manufactured	No				Each	11.0000		1		9/17/13	
				<u>Location</u>				<u>Loc Qty</u>					
				WA				10					
				102398				10					
				WA003				1					
				79336				1					



DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3065</b>	REV. B SHEET 1 OF 5
DATE <b>06.05.23</b>		TITLE <b>STEP LEG ASSEMBLY</b>	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

*06.06.20* *[Signature]*



## D3065-041 STEP LEG ASSEMBLY

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